



Model ZTSD Delayed Transition Transfer Switches Supplement to ZTS Series Product Bulletin



The Model ZTSD provides an adjustable time delay after the opening of the closed contacts and before the closing of the open contacts for transferring large motor and/or transformer and UPS loads. This delayed transition time allows for motors to coast down and transformer fields to decay, thus allowing inductive loads to be re-energized after transfer with only normal inrush starting currents. The delayed transition design is an effective method of handling these applications and can be utilized as an alternative to a standard transfer switch equipped with an in-phase monitor.

The delayed transition transfer switch is ideally suited for pumping stations, sewage treatment plants, hospital X-ray equipment, or wherever the bulk of the load being controlled consists of large motors and/or transformers. Major UPS manufacturers strongly recommend the use of delayed transition type transfer switches to ensure proper operation of their rectifier circuit and battery system. The ZTSD Model allows a UPS system sufficient delay to recognize a power failure and transfer to batteries, acknowledge the return of power and allow the rectifier to *walk-on* to the new source, reducing any transfer anomalies.

Except for the delayed transition period, the performance, operating capabilities, ratings, UL listings, withstand current values and available options are identical to those of the GE Zenith ZTS Series Automatic Transfer Switches.

The ZTSD incorporates all of the important features of the standard ZTS Series switches. In addition, its unique design incorporates features oriented toward its specific operation.

Application Information

When transferring large motors, UPS systems and/or transformers between two sources of power that have the potential to be unsynchronized, consideration must be given to the elimination or reduction of transients. These may occur when loads are disconnected from the first power source and immediately connected to the second source.

When a running motor is suddenly disconnected from its power source, the residual voltage developed due to generator action will decrease in amplitude and frequency as the motor slows down. Depending on the type number and application of the motors involved, the decaying action may take a considerable amount of time. Similarly when a transformer is disconnected from the line, time is required for its magnetic field to collapse. Release of stored energy in the transformer generates a surge even though the two power sources are in synchronism when a transfer is initiated. The transient caused by the momentary high current

flow described above can exceed the instantaneous trip settings of protective devices in the system and can be severe enough to trip circuit breakers cause damage to motor shafts couplings, etc.

One solution to this problem is to introduce a delay in the transition between two live sources. The GE Zenith ZTSD Model Delayed Transition Transfer Switches have been designed expressly for this purpose.

The advantages of using the ZTSD Model when transferring large motor and/or transformer loads are:

- Consistent operation under all conditions, including manual (pushbutton) operation
- Operation is totally independent of the synchronism of the power sources, eliminating the need for in-phase monitors or extensive motor disconnect control wiring between the transfer switch and motor control centers
- The delayed transition function adapts itself for use in multiple generator systems and paralleling systems to permit load shedding by switching the main contacts to a center-off or disconnected position
- Allows UPS systems to function properly while switching between line input sources

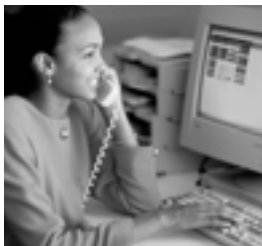
Description and Operation

The operation of the ZTSD Model Delayed Transition Transfer Switch is identical to the GE Zenith ZTS Model with the exception of the drive mechanism.

Upon failure or reduction of the normal source, and the availability of the emergency source, the drive solenoid is energized and pulls the main contacts out of the normal position and locks them mechanically in the open transition position. An adjustable time delay is then energized. After the preset time has elapsed, the drive solenoid is energized and pulls the main contacts out of the transition position and locks them mechanically in the emergency closed position. The emergency power source is now feeding the load.

When the voltage sensing detects the restoration of the normal source for a predetermined time period, the drive solenoid is energized and pulls the main contacts from the emergency position and locks them mechanically in the open transition position. After the preset time delay has elapsed, the drive solenoid is energized and pulls the main contacts out of the open transition position and locks them mechanically in the normal closed position. The normal power source is now feeding the load.

All voltage and frequency sensing controls, disconnect plug, test switch, time delays and other accessories supplied on the ZTS Series are also supplied on the ZTSD Model.



Specification Assistance

GE Zenith offers a complete range of product guide specifications to help you determine your needs.

For more information, please consult your local GE Zenith representative, our factory or our website at www.geindustrial.com.

Model ZTSD

Specifications / Power Connection Terminals

Electrical Ratings

- Ratings 40 to 4000 amperes
- 2, 3 or 4 Poles
- Open type, NEMA 1, 3R, 4, 4X and 12
- Available to 600 VAC, 50 or 60 Hz
- Suitable for emergency and standby applications on all classes of load, 100% tungsten rated through 400 amps
- UL 1008 listed at 480 VAC
- CSA C22.2 No. 178 certified at 600 VAC
- IEC 947-6-1 listed at 480 VAC

Performance Features

- Adjustable center-off time to meet specific installation requirements
- High close-in and withstand capability
- Temperature rise test per UL 1008 conducted after overload and endurance tests - exceeds UL requirements
- Available in ZTSD (utility-generator), ZTSDU (utility-utility), ZTSDG (generator-generator) and ZTSDM (manual) configurations

Design and Construction Features

Construction Features

- Mechanically interlocked center-off position for load decay
- Electrically operated, mechanically held by a simple, over-center mechanism
- Segmented silver tungsten alloy contacts with separate arcing contacts on all sizes
- Arc quenching grids, enclosed arc chambers, and wide contact air gap for superior source-to-source isolation on all units
- Control circuit disconnect plug and drive inhibit switch for safe maintenance
- Components accessible for inspection and maintenance without removal of the switch or the power conductors
- Mechanical indicator and contact chamber cover designed for inspection, safety and position designation

Model ZTSD Transfer Switches								
Ampere Rating	Poles	NEMA 1 Enclosed				Weight		Application Notes
		Height (A)	Width (B)	Depth (C)	Reference Figure	Open Type	NEMA 1	
40, 80 100, 150 225, 260, 400	2, 3	46 (117)	24 (61)	14.13 (36)	A	80 (36)	200 (91)	1 - 7
	4	46 (117)	24 (61)	14.13 (36)	A	85 (39)	205 (93)	
600	2, 3	66 (168)	24 (61)	19.75 (50)	B	185 (84)	400 (181)	1 - 8
	4	74 (188)	30 (76)	19.75 (50)	B	205 (93)	450 (204)	
800, 1000, 1200	2, 3	74 (188)	30 (76)	19.75 (50)	B	210 (95)	475 (215)	1 - 8
	4	74 (188)	40 (102)	19.75 (50)	B	230 (104)	560 (254)	
1600 2000	3	90 (229)	30 (76)	48 (122)	C	365 (166)	1030 (467)	1 - 8
	4	90 (229)	36 (91)	48 (122)	C	470 (213)	1190 (540)	
3000	3	90 (229)	30 (76)	48 (122)	C	485 (220)	1150 (522)	1 - 8, 10, 11
	4	90 (229)	36 (91)	48 (122)	C	690 (313)	1415 (642)	
4000	3	90 (229)	40 (102)	60 (152)	C	790 (358)	1615 (732)	1 - 11
	4	90 (229)	46.5 (118)	60 (152)	C	1045 (474)	1870 (848)	

Application Notes:

1. Metric dimensions (cm) and weights (Kg) shown in parenthesis adjacent to English measurements in inches and pounds.
2. Includes 1.25" door projection beyond base depth. Allow a minimum of 3" additional depth for projection of handle, light, switches, pushbuttons, etc.
3. All dimensions and weights are approximate and subject to change without notice.
4. Special enclosures (NEMA 3R, 4, 12, etc.) dimensions and layout may differ. Consult the GE Zenith factory for details.
5. Normal and emergency may be ordered inverted on any switch. The load may be inverted 600-1200 amps. Consult the factory for details.
6. Special lug arrangements may require different enclosure dimensions. For certified drawings, contact the GE Zenith factory.
7. Packing materials must be added to weights shown. Allow 15% additional weight for cartons, skids, crates, etc.
8. Add 4" in height for removable lifting lugs.
9. 4000 amp depth dimension shown is standard. Depending on your cable/conduit requirements you may desire a deeper enclosure. Consult the GE Zenith factory for further details.
10. Lug adapters for 3000-4000 amp limits may be staggered length for ease of entrance. Consult the GE Zenith factory for details.
11. Ventilation louvers on both sides of enclosure at 3000 and 4000 amps. One must be clear for airflow with standard cable connections.

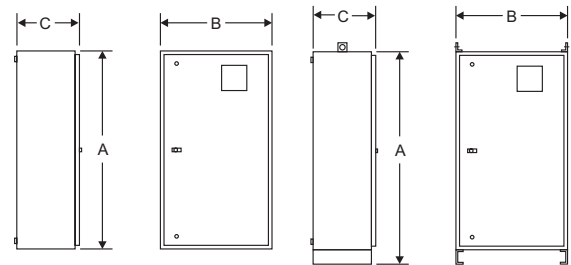


Figure A

Figure B

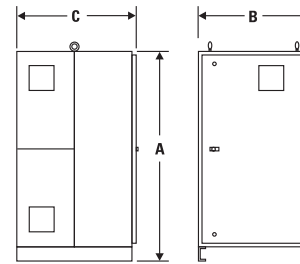


Figure C

AL-CU UL Listed Solderless Screw-Type Terminals for External Power Connections					
Switch Size Amps	Normal, Emergency, & Load Terminals		Switch Size Amps	Normal, Emergency, & Load Terminals	
	Cables/Pole	Wire Ranges		Cables/Pole	Wire Ranges
40-150	1	#8 to 3/0 AWG	800/1000 /1200	4	#2 AWG to 600 MCM
225	1	#4 AWG to 600 MCM	1600	*	
260	1	#4 AWG to 600 MCM	2000		
400	1	#4 AWG to 600 MCM	3000		
600	2	#2 AWG to 600MCM	4000		

Notes:

- * Line and load terminals are located in rear and arranged for bus bar connection. Terminal lugs are available at additional cost. Contact factory for more details.
1. Special terminal lugs and neutral bars are available at additional cost. Contact factory and advise cable sizes and number of conductors per pole.
 2. Fully rated neutral provided on 3 phase, 4 wire system.
 3. Normal and emergency may be ordered inverted on any switch. Load may be inverted 600-1200 amps. Consult the factory for details.
 4. Lug adapters for 3000-4000 amp units may be staggered length for ease of entrance. Consult the factory for details.
 5. Special lug arrangements may require different enclosure dimensions. For certified drawings, contact the GE Zenith factory.



A Product of GE Industrial Systems
 General Electric Company
 830 West 40th Street, Chicago, IL 60609 USA
 773 299-6600, Fax: 630 850-6899
 www.geindustrial.com

Contents contained in this document are subject to change without notice. Contact GE to verify details.