



ASSEMBLY INSTRUCTIONS:

1. ASSEMBLE THE AXLES AND TIRES.
2. MOUNT THE WHEEL ASSEMBLY TO THE AXLE SUPPORT.
3. MOUNT THE TONGUE TO THE FRONT OF THE GENERATOR.
4. TIP THE GENERATOR ON END AND MOUNT IT TO THE AXLE SUPPORT.
5. TIP THE UNIT DOWN AND TORQUE ALL BOLTS PER THE FOLLOWING:
 $3/8"$ HARDWARE : 29-31 FOOT-POUNDS
 $1/2"$ HARDWARE : 70-75 FOOT-POUNDS
6. THE UNIT MAY BE STORED ON END, PROVIDED THE GENERATOR IS ON A CLEAN SURFACE SUCH AS A BOARD OR CLEAN SURFACED FLOOR. IT IS NOT ACCEPTABLE TO HAVE IT RESTING ON A DIRT SURFACE!

ALL ITEMS NOTED WITH * ARE INCLUDED IN A BAG OF BOLTS, P/N TDM75-1.

ITEM	PART NO	QUAN.	DESCRIPTION
24*	TDM75-101	1	INSTRUCTION SHEET
23*	BS6	1	BAG
22	A-300062-5	1	CARTON
21*	638	8	HN 1/4-20
20*	A-92914	4	HN 3/8-16
19*	A-481	4	SLW 3/8
18*	A-91658-1	4	HHCS 3/8-16 x 1
17*	1744	8	HN 1/2-13
16*	636	8	SLW 1/2
15*	A-48178	4	HHCS 1/2-13 x 1
14*	A-57580-5	1	HHCS 1/2-13 x 4
13*	A-57580-2	3	HHCS 1/2-13 x 3 1/2
12*	479	8	SLW 1/4
11*	A-300163	4	U-BOLT, 1/4 x 3/4 x 1 1/4
10*	A-20979	2	PIN, COTTER 3/16 x 1 1/4
9*	A-1178	6	FLAT WASHER
8	A-43657	2	TIRE/RIM, PNEUMATIC
7	A-300161-2	1	SUPPORT, PTO SHAFT
6	A-300161-1	1	SUPPORT, PTO SHAFT
5	A-300164	1	SUPPORT, AXLE WITH DECAL
4	A-300085	2	AXLE
3	A-300083	1	TONGUE
2	A-300082	2	HITCH, TONGUE
1	A-300081	2	SUPPORT, TONGUE

INSTRUCTION SHEET

TDM75-101 ISSUE F